Company profile and reference projects of PROSE Ltd.

Presentation for

ABB
Profile of PROSE Ltd.

PROSE offers engineering and testing services for the railway focussed on rolling stock

All shares of PROSE Ltd. are owned by the management team of PROSE
History of PROSE Ltd.

• 1982 founded as Engineering Company, since 2000 focussed on Rolling Stock exclusively
• 2001: Integration of the testing laboratory of Bombardier Transportation (Switzerland), the former laboratory of SLM Swiss Locomotive and Machine Works Ltd.
• 2006: Foundation of the Notified Body SCONRAIL
• 2009: Foundation of PROSE GmbH in Berlin, focussed on measuring wheelset technology
• 2011: Foundation of PROSE München GmbH
  Competence in car body design and engineering
Staffing levels: 70 employees (60 engineers) in Switzerland and Germany

General Managers
Stefan Bühler / Jochen Helmlinger

Sales Christoph Gyr
Finance Stefan Bühler

Engineering & Consulting
Christoph Deiss

Accredited Testing Laboratory
Andreas Siegrist

PROSE Berlin GmbH
equity participation: 100%
Dr. Johannes Keudel

PROSE München GmbH
equity participation: 100%
Joachim Ebmeyer

Stakes in: SCONRAIL AG an European certification body (33%)
Swiss Rail Traffic AG a private railway operator (20%)
Focus on Accredited Testing Laboratory

- Measurements for the approval process
  - Running dynamics
  - Brake system tests and measurements
  - Noise measurements
  - Service load spectra, determination by measurements
  - Interference currents
- Investigative measurements
  - for the improvement of vehicles,
  - for the elimination of problems,
  - or to support research processes
- Management of the approval process
Focus on Engineering & Simulation

- Development of complete rail vehicles placing emphasis on bogies and car bodies (body structure and vehicle’s interior)
- Subsystem engineering and development
- Monitoring and control of the assembly process
- Placing into service operation, implementation of maintenance schemes and quality assurance processes
- Project management, interface management, coaching of development teams
- Stress analysis (e.g. employing FEM), Crash analyses
- Running dynamics analyses
- LCC/RAMS considerations, value analyses
- Design validation, inspections, design assessment and preparation of expert reports
- Fire protection, noise design, wheel profile design, ...
Focus on Noise & Vibration Control

- Noise reduction design for new and refurbished rolling stock (conception and engineering)
- Prediction of noise emission of new vehicles
- Noise reduction at the track (rail absorber, grinding, rail pads, sleepers)
- Environmental studies and elaboration of proposals for locations affected by railway noise
- Measuring and evaluation of immissions on living- and working-areas (noise and vibration)
- Monitoring of noise emission development (wheel and rail roughness)
- Measures to reduce railway vibrations into ground and buildings
Focus on Management Support & Consulting

- Preparation of technical specifications, evaluation of offers for railway rolling stock
- Support for the procurement process
- Maintenance of rolling stock
- Strategical and organisational consulting incl. implementation
- Efficiency improvement incl. innovation and cost reduction
- Optimisation of project management processes
- Driving the change process
- Evaluation and implementation of changes
- Time-based external interim project management
Ihr Ticket für die Schienen der Welt

SCONRAIL ist die Zertifizierungsstelle und Benannte Stelle Interoperabilität der Eisenbahn in der Schweiz

• EG Zertifizierung von Sub-Systemen und Komponenten
• Begutachtung bezüglich Konformität mit den TSI
• Unabhängige Sicherheitsbegutachtung (ISA)
• Inspektion von Komponenten und Sub-Systemen
• Zertifizierung von ECM und Werkstätten

Für SCONRAIL stehen die technischen Experten der Trägerfirmen zur Verfügung
Quality is an integral part of our work. We live a certified quality management system based on ISO 9001:2008

PROSE is certified as a design entity for welding on railway vehicles and components.
PROSE is an accredited testing laboratory for railway rolling stock and Notified Body No. 1990 for machine noise.
Selected Reference Projects of PROSE Ltd.
Acceptance Tests

2010  Alstom ETR 245 für LeNORD (Italy)
…   Siemens Desiro Mainline (Belgium)
    and others
Acceptance Tests

2010 Matisa Track renewal Train P95 for Eiffage (France)
...
Freight Wagons
Acceptance Tests

2011 Vossloh – Loc family G18/DE18
(on behalf of Vossloh Locomotives)

- Complete tests of the running behaviour in Switzerland for an all-European acceptance
- Running characteristics according to EN 14363 with PROSE-measuring wheelset
- Method using different conicities for acceptance on rail inclinations of 1:20 und 1:40
Acceptance Tests

2012 Stadler Bussnang AG – EMU FINK
on behalf of Stadler Bussnang AG
(Final customer: Zentralbahn, Switzerland)

- Acceptance tests on entire metre-gauge network of Zentralbahn in Switzerland
- Running characteristics according to EN 14363 – simplified method
- Simultaneous measurements of load spectra on two motor bogies (rack-wheel and adhesion bogie) with strain gauges
- Combined measurement allowed for short test time
2006 - today  
Noise measurements according to TSI CR NOISE for several customers

- Measurements executed with freight wagons, locomotives, multiple units, on-track maintenance machines
- Reference track section according to TSI NOISE available in Switzerland
2008 - 2009 Approval of low floor vehicle INOVA
(under contract of Bombardier, End customer Swiss Federal Railways)

- Performance of running dynamics type tests and braking distance measurements
- Measurements to determine the ride comfort index, push-pull tests while running through switchpoints and noise measurements
- On behalf of Swiss Federal Railways, obtaining approval of the vehicle by the Federal Office of Transport (Switzerland)
Acceptance Tests

2008 - 2009  Push-Pull-Trains –
Overall project management
(for Siemens; end customer: Israel Railways)

• Definition of the test requirements together with the manufacturer, the end customer and the responsible authority and preparation of the relevant specifications

• Performance of:
simplified running dynamic type tests, brake system tests, push-pull tests on switchpoints, EMC-Testing as well as noise measurements

• Organisation of the complete test program including loading, operation permits, traction, etc.
Acceptance Tests

1999 - 2005 Norwegian State Railways NSB, Norway
(for Bombardier, Switzerland and AnsaldoBreda, Italy)

- Performance of the complete running dynamic type test, brake system type test and noise type test at the EMU NSB Class 72, designed and manufactured by AnsaldoBreda and Bombardier
- Service load collective determination including axle stress measurements
- Commissioning and management of services during warranty period
Acceptance Tests

2001 - 2006 Spanish State Railways (RENFE AVE), Spain
(for Bombardier and Talgo)

• Running dynamics and noise approval tests for the prototype of the high speed power head train set Talgo 350
• Approval test management, noise design, noise testing and measurement for the optimisation of the adhesion control of the high speed power head of the high speed train set AVE S102
• Accredited running dynamic test of the complete train set AVE S102 (coaches and power head)
Acceptance Tests

2004   Probotec SARL, Luxembourg

- Running dynamic measurements (with measuring wheel sets) for an approval in Germany according UIC 518 for a Tanoos-type wagon with AM III “Axle Motion” bogies of Probotec (today AXIOM Rail)
Acceptance Tests

2001  LKAB, Sweden  
(for Bombardier)

- Brake system tests (static and dynamic)
Research / Design Validation

2006 Spanish State Railway (RENFE - AVE), Spain (for Siemens, Germany)

- Noise measurements during the development for validation and optimisation purposes of the AVE S103 train sets (Velaro E)
Design Validation

2001 - 2002  New Jersey Transit Authority, U.S.A.
(for Bombardier)

• Determination of the mechanical load at bogie and drive system to optimise
  the traction control system for the prolongation of life time of the system of
  the ALP 46 locomotive of New Jersey Transit Authority performed at the
  American test center TTCI in Pueblo (Colorado)

• Similar Measurements at different locomotive types in Europe
Fully Automatic Measuring System

2008 Long-term investigation of VR Locomotive Sr2
(on behalf of VR Finland, Bombardier Transportation)

- Investigation of the running behaviour of two locomotives in regular service under harsh winter conditions
- Data recording triggered by events (speed etc.)
- On-line monitoring of measuring system and real time transmission of characteristic values
- Off-line data processing and plotting for the analysis of the comprehensive data
- Customised measuring system delivering accurate measuring data
- Installation of the measuring systems on the vehicles by PROSE
2006  LEILA project team, Switzerland
(for Josef Meyer Waggon, Rheinfelden, Switzerland)

• Validation of the LEILA running gears and performance of approval tests together with project partners in the field of running dynamics, braking system, service load collective and noise

• Test management and operations
Measuring Wheelsets

- Determination of the running safety
- Measuring wheel / rail forces with regard to
  - Stability
  - Track shifting force
  - Safety against derailment
Measuring Wheelsets

- Two measuring principles
  - "Combined Method" in which the axle and the wheel are instrumented with strain gauges
    - Able to handle all drive types including quill drive
    - Applicable also on plain wheels
  - "Web-only-method" in which all strain gauges are applied to the wheel
    - More precise than the combined method
    - S-shaped wheels required

- Measurements according to EN 14363 / UIC 518
- Measurements during push-pull tests while running through switchpoints
Measuring Wheelsets

- **highly reliable**
  - measuring wheelsets are investments and can be used over a long period of time
- **standardised interfaces lead to reduced system costs**
  - reusable telemetry systems
  - reusable measuring wheelset computer for the force calculation
- **signal transmission via**
  - slip ring
  - optical axially mounted telemetry
  - radio-based (digital)
- **easy-to-use measuring wheelset computer**
  - no special training needed
  - no need of support by PROSE
Roller Test Rig

2010 - 2013 Chinese Academy of Rail Sciences
Roller Test Rig – CARS RTR
Customer: RENK Test System, Augsburg

• Instrumentation of the track-wheel into a measuring wheelset
• Additional measuring wheelset for calibration of the track-wheel
• Design of the axle-mount (bogie-half-frame)
Resistance Measurement of a Wheel Set

2009  Resistance measurement of a wheel set on a SBB double-deck EMU (on behalf of SBB, Stadler)

- Measurement of the electrical resistance of a wheel set according to EN 13260 und UIC 512
Conception, Evaluation, Engineering

1983 - 2009  Metro de Medellín, Colombia

- Evaluation of the offers from international consortia
- Support at the contract negotiations
- Design supervision, supervision of manufacturing and testing
- Homologation of the rolling stock

- Support to the operator in regard to
  - wheel wear and noise
  - structural carbody problems
Conceptional Design, Evaluation, Surveillance

1997 - 2003
Metro de Valencia, Venezuela
Metro de Maracaibo, Venezuela
MRTA Bangkok

- Evaluation of the rolling stock and signalling system offers from international consortia
- Support at the contract negotiations
- Design assessment, supervision of manufacturing and testing of rolling stock and signalling system
- Homologation of the rolling stock and signalling system
Conceptional Design

1997  KH Mühlhäuser Tunnel Equipment, Michelstadt, Germany

- Conception of bogies for wagons for the transport of excavated material from tunnels (Axle load 15 t, disc brakes, progressive Suspension)
- Surveillance of the production and the commissioning of the wagons
2011 - Wuppertal, Germany - Suspended Monorail
(for Vossloh Kiepe Düsseldorf, Germany)

PROSE is responsible for the entire mechanical development, consisting of the vehicle body, the vehicle interior and the running gear.
Development / Design / Bogie

2011 - Suspended monorail vehicles
Wuppertal, Germany
Development / Design

2011 - Suspended monorail vehicles
Wuppertal, Germany
Development / Design

2010 - 2011    Cable car Penang Hill Malaysia New Coach 2

- Design of aluminum carbody relying on profiles already employed by the manufacturer
- Industrial design of the carbody structure
- Static and fatigue strength analysis considering specific loads for cable cars
- Proof report on carbody strength according to requirements of safety authority
- Coordination of interfaces carbody/running gears
2009 - 2011 MANTENA AS - Installation of magnetic track brake on NSB EL 18 & NSB B7 Passanger Coaches

- Feasibility study for the installation of an electromagnetic track brake at the electric locomotive EL 18 for the Norwegian state railway
- Final design of guiding supports and FE calculation of supports on bogie frame.
- Routing of additional piping and cabling
- Assistance for type tests in Norway
**Development / Design / Bogie**

**2011 - 2012**

HKL, Helsinki City Transport Utility  
(for Transtech Oy, Finland)

- Development of a low-floor motor bogie in narrow gauge for a low floor tram

### Main Data:

#### Bogie Data

- **Gauge:** 1000 mm  
- **Wheelbase:** 1700 mm  
- **Wheel diameter (new):** 680 mm  
- **Weight of Bogie:** 4.4 t  
- **Height interface carbody:** 5500 mm

#### Vehicle Data

- **Tare Weight:** 41.6 t  
- **Maximum Axle Load:** 9 t  
- **Maximum Speed:** 80 km/h  
- **Power:** 8 x 65 kW
Development / Design

2010 - 2011 Schalker Eisenhütte Maschinenfabrik GmbH

- Conception and development of the motor bogies for a diesel electric narrow gauge locomotive, including running dynamics
- Service operation planned on characteristic lines with numerous narrow curves in the Swiss Alps. Maximum speed 100 km/h
- At the moment 4 locomotives are ordered, mainly used for heavy track construction and maintenance purposes
Development / Design

2009 - 2010 Running dynamics analysis and optimisation for a tram (standard gauge)

• Running dynamics simulation of the existing vehicle configuration on new network sections
• Evaluation of the overall concept and sensitivity analysis on component properties
• Proposal for an optimised secondary suspension and damping parameters
Development / Design

2008 - 2009 Bogies for heavy Co'Co’ freight locomotive

- Development of bogies for a six axle freight locomotive
- Stress analysis
- Running dynamic analysis
Engineering Assistance

2009  CRH1-380 "Zefiro" –
Engineering Support for brake components
(for KNORR, Munich Germany)

• Input and second opinion for the Claus to Clause comments of KNORR offer
• Technical Assessment of brake components to be offered
• Input regarding the load assumptions (vibration at high speed, etc.) for the design and validation of the brake components
Development / Design

2008 - 2009  MOB Gauge Changing Trailing Bogies

- Development and manufacturing design of a variable gauge bogie with loose wheels (Gauge: 1'000 mm and 1'435 mm)
2005 - 2007  MTR Mass Transit Railway Corporation, Hong Kong

- Stress analysis and redesign of the antenna-support beam at the bogies of the EMUs of the Lantau Airport Railway and the Tung Chung Line
- Service load collective measurement, vibration testing and service testing
- Production of 48 antenna-beams
Development / Design

2006 - 2007 Queensland Rail, Australia
(for Siemens, Graz)

- Conception and development of bogies for the electric Bo'Bo'Bo' locomotive to be used to haul heavy coal trains in Queensland on lines with 1'067 mm track gauge
Development / Design

2005 - 2006  CONNEXXION, Netherlands  
(for Fahrzeugtechnik Dessau)

- Concept design and development of motor and trailer bogies for the PROTOS regional train units
- These multiple units are designed for service operation in several countries of Europe
2003 - 2005 Finnish State Railways (VR), Finland
(for Transtech)

• Concept design and development of the TB 201 bogies for Transtech for double deck sleeping and intercity coaches (production of 86 bogies at Stadler in Winterthur, Switzerland)

• This bogie is designed for a operational speed of 200 km/h under tough Finnish winter conditions
Development / Analysis

2000 – 2002 West Coast Main Line, Pendolino UK
Customer: Alusuisse Road & Rail

- PROSE performed strength analysis and proof of fatigue strength of the aluminum carbody
Development / Design

1996 – 1999 Transrapid Maglev
TR08: main line Germany
TR08: airport express Shanghai
TR09: airport express Munich

- Design of the mechanical part (carbody, running gears, crash elements, etc.)
- Elaboration of all relevant specifications
- System integration of all sub systems (doors, HVAC, PIS, etc.)
- Definition of the vehicle layout in cooperation with customers
- Compliance with acoustic requirements proven by flow analysis
- Fire protection concept and material selection
- Layout of components for optimised maintenance processes
- Design of interiors
(for SIG Swiss Industrial Company / KINKI Sharyo Japan)

- Concept design of the articulation joint and the low-floor central bogie for the low floor light rail vehicle for NJT
- Detail design of the central trailing bogie as well as structural analysis of the articulation joint and dynamic simulation (running dynamics simulation)
1987 - 1991 Coal Mine Locomotive for the „General Blumenthal“ Mine, Germany
(for SIG Swiss Industrial Company)

- Project management for the development of a high-end compound locomotive able to operate in potential explosive surroundings (catenary / battery)
- Motor bogie design
Development / Analysis

2000 - 2005 Analysis of running dynamics for several customers

- assessment of several low-floor light-rail-vehicles in the USA in regard to running dynamics and safety against derailment
- NSB Class 70 and Class 72
- ballast transport wagons
- innovative rail vehicles with individually controlled loose wheels
2000 - 2003  Several customers  
(for Bombardier, Switzerland and Sweden)

- Supporting design-teams for several bogie types
- FE calculations in parallel to the design, consulting concerning the achievement of structural integrity
- Specifications for the fatigue testing of bogie frames and components
Calculation / Simulation / Crash

2010 - 2011  Transtech OY

• Development of the crash concept for a new steering car which will be ordered by VR (Finnish railway)
• Double deck intercity trains, with sleeping cars and day cars. The coaches are designed for a maximum speed of 200 km/h
• The crash analysis (calculation and simulation) according EN 15227:
  - scenario 1: collision between two identical cars with 36 km/h
  - scenario 2: steering car against a 80 t wagon with 36 km/h
  - scenario 3. steering car against a defined obstacle with 110 km/h
Refurbishing / Analysis

2010 - 2017  SBB LION DPZ+

• Engineering for the refurbishment of rolling stock for the Zurich S-Bahn system. Strength analysis of complete bogies, supervision of fire protection requirements, improvement of traction and brake unit of the locomotive, leading approval process for upgraded DPZ+-composition

• 115 units of three different coach types plus the locomotive will be refurbished (e.g. equipped with air conditioning)
Refurbishing / Design

2007 - 2008  SBB Swiss Federal Railways
(in a consortium with ENOTRAC and Helbling)

- Mid-life refurbishment of the “New Commuter Train” NPZ; responsible for the bogies, underframe equipment and driver’s cabs (engineering, production of manufacturing drawings, structural calculations, etc.)
- PROSE performs the weight management, RAMS-LCC and the management of the homologation of the refurbished EMUs
Project Management

1994 - 1995  SBB, Switzerland, CP, Portugal and other customers (for FIAT SIG and Bombardier, Switzerland)

- Project management of several bogie development projects
- Project management for the development and product validation of the bogies and the electromechanical tilting system of the Swiss intercity tilting train ICN
- analogue activities also for test rig development, vehicle introduction, adaptation of workshop
Coaching

1998 - 2002 Chung Shan Institute of Science & Technology Taiwan

- Elaboration of a state-of-the-art study and development of a concept for low-floor trams for different cities in Taiwan.
- Development of a conceptional design and coaching of a local design team.
Protection against Vibration

2011 – 2012 SBB Environment

- Study with recommendations for vibration mitigation measures on rolling stock within the EU-project RIVAS
  - Statistical analysis and evaluation of vibration measurements and out-of-roundness data
  - Correlation of vibration data to rolling stock parameters
  - Cost-benefit analysis of vibration mitigation measures on rolling stock
Noise abatement at rolling stock

2002 - today various customers

- Concepts for noise reduction
  - Analysis of noise sources and noise propagation
  - Brake system: elimination of cast iron brake shoes
  - Improvements at the auxiliary inverter control
  - Noise shielding, damping and absorption, etc.
  - Preparing of test installations
Environmental Noise

2007 - today various customers
- Studies and elaboration of solutions for regions with high exposure to railway noise
  - Noise modelling and prediction
  - Trackside measurements for various noise abatement solutions
  - Measurement on rolling stock, proposals for different solutions

Eisacktal (Südtirol)  Rheintal (D) ©BMU 2009
Macro slip noise

2010 SBB Re 450

Macro slip noise on traction wheel sets
- Improvement of traction control
- Analysis of the spectral content
- FEM modelling of wheels
- Wheel absorber evaluation

2867 Hz
Research

2003 Swiss Agency for the Environment, Switzerland

- PROSE was commissioned to perform detailed measurements as general contractor to define the noise targets for modified freight wagons.
- The contract included the preparation of a reference track section, modifications of the wagons, operations, measurements, analysis, report and know-how transfer.
Machine Noise Regulation

2008 - today Engineering Industry

- Notified Body according to Directive 2000/14/EC
  (limitation of noise emission for outdoor equipment)
Management Support & Consulting

• Optimisation of the maintenance scheme of the Swiss “Zentralbahn“ Railway
  - Performance of 6 seminars held with workshop staff

• Procurement / evaluation of new rolling stock
  – For light rail system of KCRC in Hongkong
  – For Israel Railways all rolling stock purchases since 1991
  – For new interregional trains for the Swiss “Zentralbahn“ Railway
• Service introduction of Re 482 (SBB Cargo)
  – Project management
  – Setting up of a maintenance scheme and adaptation of the workshop infrastructure
  – sourcing of documentation
  – training of maintenance staff

• Project management at SBB infrastructure / traffic management
  – Process optimisation
  – Project management
  – Cost management
Homologation Process

2010 Track grinding machine GRIZZLY Coordination of homologation at German EBA (for Scheuchzer SA)

- Structural analysis, proof-calculation and expertises
- Performance of running dynamic tests, noise and brake system tests, EMC-testing
- Organisation of the complete test program
- Preparation of all the documents necessary for submission to EBA
- EMC-Testing
- Preparation of the vehicle documentation required by the German Safety Authority (EBA)
Room Acoustics and Intelligibility

2010 Measurement of intelligibility
(on behalf of Transtech Oy, Finland)

- Measurement of intelligibility at seats in a double-deck passenger coach
- Reverberation time and level diminution in vehicle’s interior
- Analysing of speak transmission index (STI)
- Analysing of privacy index (PI)
- Artificial speaker for announcements
2010 – today: Exterior noise simulation of vehicles

- Emission simulation with the sonRAIL emission tool
- Rolling noise simulation and bogie noise (SKODA 2010)
- Complete exterior noise simulation of a tramway for standstill and driving mode (Transtech Oy, 2011)

Transtec Oy MLRV01
Simulation / Acoustics / Vehicle

2011: Korean Railroad Institute KRRI
Speed Railways Noise Calculation Tool

- Consultancy on the procedural method of developing noise prediction tool for high speed railway
- Related sonRAIL investigations, results, measurements
2013 Fire safety assessment  
(on behalf of TÜVASAS, Turkey)

• Fire safety assessment as part of the TSI certification on a standard sleeper coach and a sleeper coach accessible to people with reduced mobility
• Assessment of material fire properties with regard to the requirements of DIN 5510-2:2009
Electrical engineering

- Systems design for the electrical fittings
- Electrical installation design
- Elaboration of specifications for electrical installations and train control and monitoring systems
- Elaboration of technical documents for the wiring and the integration of electrical components
Thank you for your attention!